

IMPACT OF STOPPAGE REASON ANALYSIS

“Improvement is the reflection of measurement we do”

COMPANY STATS

500 BN

DATA POINTS ANALYZED

25 K

DEVICES CONNECT BY IPF

1000 %

CUMULATIVE RETURNS

15+

CLIENTS WITH BN \$ REVENUE

Problem

On the shop floor of a 63 year old pharmaceutical company, there was no transparency over various operator stoppages.

Diagnosis

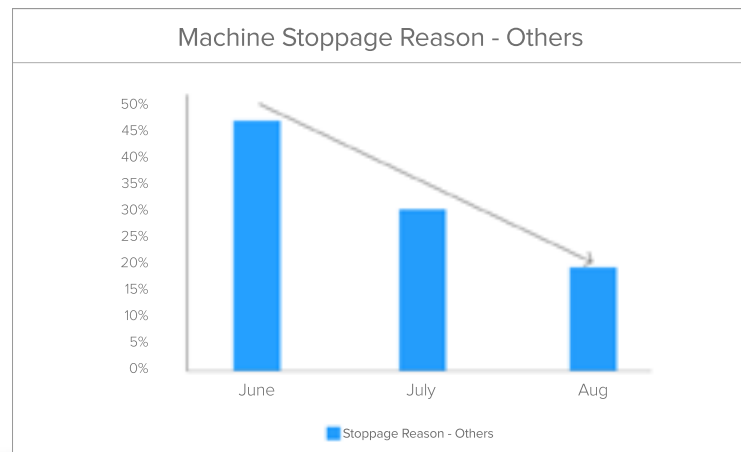
After implementation of IPF, machine was stopped due to various reasons on the shop floor. There was a set of more than 20 reasons for stoppages provided to the operators for manual entry.

Action

It was discovered in the month of June that 47% of the total reasons were under the category of Others (unknowns) i.e. even the operators doesn't know the reason behind machine stoppages.

Impact

This brought a new insight & eventually in the month of August many stoppages were attributed to their respective reasons bringing transparency over the floor.



Our Customers

